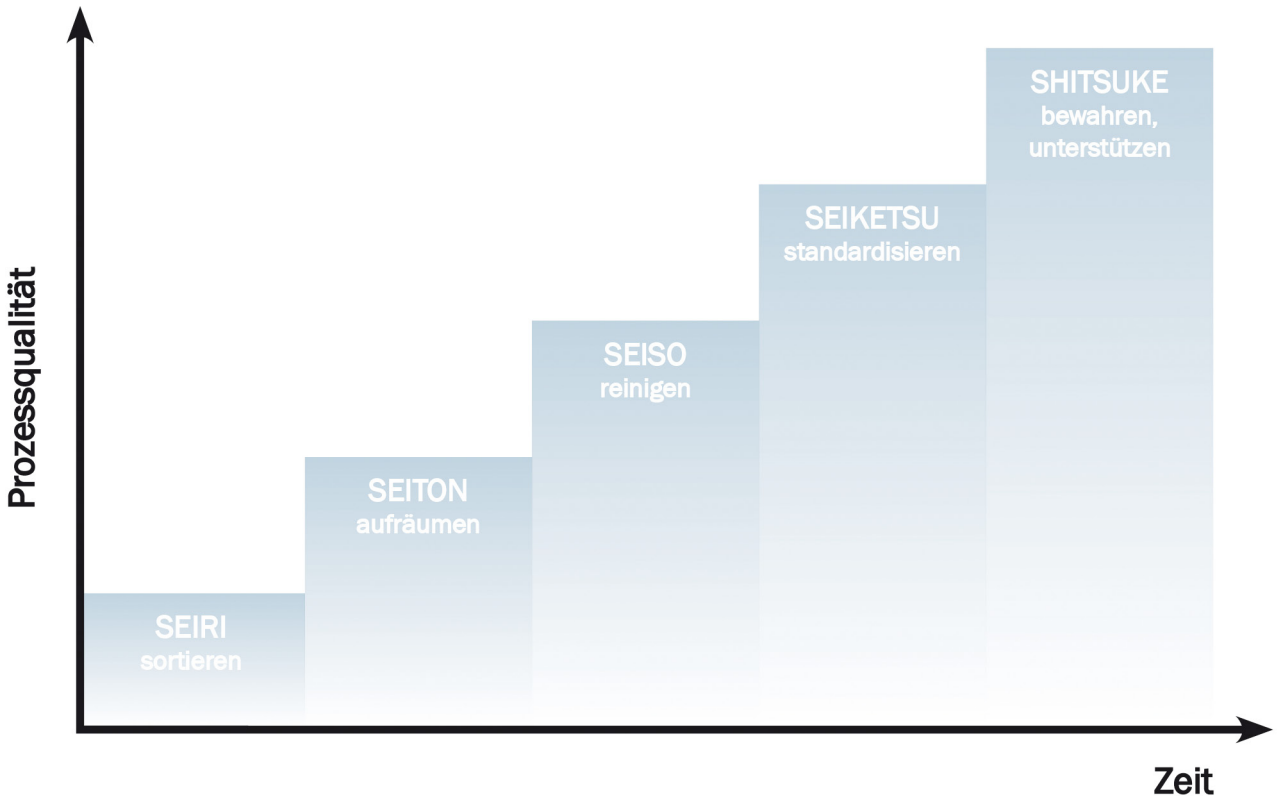# 5S-Diagramm zur Steigerung der Prozessqualität